

INSTRUCTIONS FOR MANUAL APPLICATION OF

Supplementary to the Product Data Sheet with Application Instructions

HEMPADUR* SPRAY-GUARD* 3549₀/ HEMPADUR* SPRAY-GUARD* 3549₃

Surface preparation: As per the Product Data Sheet.

HEMPADUR 1559 in a dry film thickness of 50 micron can be used as a blast primer, reference is made to the Product Data Sheet. (Maximum recoating interval to HEMPADUR SPRAY-GUARD 3549 is 14 days at 20°C/68°F).

Application: After careful mixing, HEMPADUR SPRAY-GUARD 3549 is applied by a wide-notched trowel with 10 mm clearance.

In order to close notches from trowelling and to obtain a uniform substrate, smoothen with a spatula dipped into HEMPEL'S THINNER 0808. Keep a uniform pressure with the spatula.

To obtain a non-skid surface, roll the surface with a nylon roller with hair of a medium length. Should be dipped into HEMPEL'S THINNER 0808.

Checking: The film thickness is checked by measuring the wet film as well as by calculating the consumption corresponding to the area. Theoretically, a film thickness of 2.5 mm corresponds to 2.5 litres of HEMPADUR SPRAY-GUARD 3549 per square metre.

The coating is checked for pinholes by high-voltage pinhole detection with 10 kilovolt. Where sparks are observed the spots are marked and repaired with specified thickness as a minimum. In the case of exceeded recoating intervals (maximum 14 days at 20°C/68°F), the area should be roughened before touch-up.

This Product Data Sheet supersedes those previously issued. For definition and scope, see explanatory notes to applicable Product Data Sheets.
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