

HEMPEL'S THINNERS 08..

HEMPEL PAINT is produced and supplied in such a way that thinning is normally not necessary provided the paint is properly mixed/stirred.

However, if the paint is to be applied in a low film thickness (for instance as a "sealer coat") or if the paint has become too thick, e.g. in cold weather, the HEMPEL THINNER(s) indicated on the product data sheet may be added to obtain a consistency most suitable for application. As a general rule, thinning should be kept at a minimum as the quality of the paint work will suffer from too liberal thinning. However, if application is to take place at high temperatures (air and/or steel), thinning may even beyond the limits mentioned on the data sheets exceptionally be necessary in order to avoid dry-spray and poor film formation.

HEMPEL'S THINNERS are blended to give the best results with regard to brushability, spray properties, etc.

In some cases ordinary solvents may substitute. As such products are beyond our control, we disclaim any responsibility for the results.

In each case the respective product data sheet and - when available - the APPLICATION INSTRUCTIONS should be consulted. As regards the use of THINNERS for cleaning of tools, see REMARKS overleaf.

HEMPEL'S THINNER NO.	FLASH POINT (Setaflash closed cup)	EXAMPLES OF GENERAL USE
0808	25°C/77°F	HEMPEL'S ANTIFOULINGS CLASSICs, COMBICs and NAUTICs. HEMPALIN DECKPAINT 5324. HEMPAQUICK qualities All-purpose thinner for HEMPATEX qualities. HEMPATHANE topcoats and enamels
0823 and	32°C/90°F	Thinner for HEMPALIN qualities (except HEMPALIN DECKPAINT 5324 HEMPAQUICK qualities) and other alkyd-based products.
0845	23°C/73°F	General purpose thinner for HEMPADUR qualities.
0846	18°C/64°F HIGHLY FLAMMABLE	HEMPANYL TAR 1628
0851 TOPCOAT 5521	3°C/37°F HIGHLY FLAMMABLE	HEMPATHANE ENAMEL 5510 HEMPATHANE
0857 SHOPPRIMER E 1528	4°C/39°F HIGHLY FLAMMABLE	HEMPEL'S SHOPPRIMER PVB 1525 HEMPEL'S HEMPEL'S SHOPPRIMER ZS 1572 HEMPEL'S SHOPPRIMER ZS 1589

HEMPEL'S THINNER NO.	FLASH POINT (Setaflash closed cup)	EXAMPLES OF GENERAL USE
0870	24°C/75°F	HEMPEL'S GALVOSILs For HEMPADURs used as "non-popping" sealers on GALVOSILs
0871	47°C/116°F	HEMPEL'S ZINC PRIMER 1649

REMARKS: THINNER 0823 has a stronger thinning effect than white spirit or turpentine.

Tools can usually be cleaned with the THINNER prescribed for the product.

For cleaning of tools which have been used for HEMPADUR products, HEMPEL'S TOOL CLEANER 9961 is recommended. Do not use it for thinning, **nor for cleaning after use of polyurethane products, HEMPATHANES.**

Note: **HEMPEL'S THINNERS are for professional use only.**

SAFETY: Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult HEMPEL Material Safety Data Sheets and follow all local or national safety regulations. Harmful or fatal if swallowed; immediately seek medical assistance if swallowed. Avoid inhalation of possible solvent vapours or paint mist, as well as paint contact with skin and eyes. Apply only in well ventilated areas and ensure that adequate forced ventilation exists when applying paint in confined spaces or when the air is stagnant. Always take precautions against the risks of fire and explosions.

This Product Data Sheet supersedes those previously issued. For definition and scope, see explanatory notes to applicable Product Data Sheets. Data, specifications, directions and recommendations given in this data sheet represent only test results or experience obtained under controlled or specially defined circumstances. Their accuracy, completeness or appropriateness under the actual conditions of any intended use of the Products herein must be determined exclusively by the Buyer and/or User. The Products are supplied and all technical assistance is given subject to HEMPEL's GENERAL CONDITIONS OF SALES, DELIVERY AND SERVICE, unless otherwise expressly agreed in writing. The Manufacturer and Seller disclaim, and Buyer and/or User waive all claims involving, any liability, including but not limited to negligence, except as expressed in said GENERAL CONDITIONS for all results, injury or direct or consequential losses or damages arising from the use of the Products as recommended above, on the overleaf or otherwise. Product data are subject to change without notice and become void five years from the date of issue.

Issued by HEMPEL'S MARINE PAINTS A/S.

*This is a corporate trademark of the Hempel Group.

June 1997 - 0808000000CO004
0823000000CO005
0845000000CO009
0846000000CO004
0851000000CS001
0857000000CO007
0870000000CO006
0871000000CO002