

HEMPEL'S VARNISH 0333₀

Description: HEMPEL'S VARNISH 0333 is a quick drying clear acrylic modified alkyd varnish.

Recommended use: As a finishing coat on top rails of open top containers painted with vinyl, acrylic or chlorinated rubber based paints to which PVC tarpaulins otherwise may stick.

Availability: Subject to confirmation.

PHYSICAL CONSTANTS:

Colours/Shade nos:	Transparent/00000
Finish:	Glossy
Volume solids:	32%
Theoretical spreading rate:	12.8 m ² /litre - 25 micron 513 sq.ft./US gallon - 1 mil
Flash point:	25°C/77°F
Specific gravity:	0.9 kg/litre - 7.5 lbs/US gallon
Dry to touch:	1 hour (approx.) at 20°C/68°F
V.O.C.:	566 g/litre - 4.7 lbs/US gallon

*The physical constants are subject to normal manufacturing tolerances.
Further reference is made to "Explanatory Notes" in the Hempel Book.*

APPLICATION DETAILS:

Application method: Best results will be obtained with a flat varnish brush.
Spray application is possible with air spray after thinning with HEMPEL'S THINNER 0808. Please consult your local Hempel representative.

Cleaning of tools: THINNER 0808

Indicated film thickness, dry: 25 micron/1 mil
Indicated film thickness, wet: 75-100 micron/3-4 mils

Recoat interval, min: not relevant
Recoat interval, max.: none

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SURFACE PREPARATION:	On aged coatings: Remove oil and grease with suitable detergent, e.g. HEMPEL'S NAVI WASH 9933. Remove detergent residues, salts and other contaminants by high pressure hosing.
APPLICATION CONDITIONS:	The surface must be completely clean and dry. Do not apply at temperatures below 5°C/41°F or above 85% relative humidity.
PRECEDING COAT:	HEMPATEX HI-BUILD 4637, HEMPATEX HI-BUILD 4641, HEMPANYL HI-BUILD 4661 or according to specification.
SUBSEQUENT COAT:	None.
REMARKS: Recoating intervals:	Minimum recoating interval for recoating of HEMPATEX HI-BUILD 4637 or HEMPATEX HI-BUILD 4641 with HEMPEL'S VARNISH 0333 is 4-6 hours at 20°C/68°F. By brush or roller application the varnish should be "laid on", i.e. exert only a light pressure on tool and do not rework already varnished areas.
Note:	HEMPEL'S VARNISH 0333 is for professional use only.
SAFETY:	Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult HEMPEL Material Safety Data Sheets and follow all local or national safety regulations. Harmful or fatal if swallowed; immediately seek medical assistance if swallowed. Avoid inhalation of possible solvent vapours or paint mist, as well as paint contact with skin and eyes. Apply only in well ventilated areas and ensure that adequate forced ventilation exists when applying paint in confined spaces or when the air is stagnant. Always take precautions against the risks of fire and explosions.

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